

## TORNOS Déco 20

**Kind :** Swiss-type cnc lathe  
**Brand :** TORNOS  
**Model :** Déco 20  
**Year :** 1998  
**Serial Nr:** T63739  
**Stock Nr :** 9733



### TECHNICAL DETAILS

- Number of axes : 10
- Number of spindles : 2
- MAIN SPINDLE
  - Max. bar diameter : 25.4 [mm]
  - Max. machining length : 200 [mm]
  - Spindle speeds : 10000 [rpm]
  - C axis indexing precision : 0.1 [°]
- COUNTER-SPINDLE
  - Max. bar diameter : 20 [mm]
  - Spindle speeds : 10000 [rpm]
  - Spindle power : 3.7 [kW]
  - C axis indexing precision : 0.1 [°]
- GUIDE BUSH HOLDER 1
  - Number of positions : 5
- GUIDE BUSH HOLDER 2
  - Number of positions : 5
  - Number of motorized positions : 4
  - Live tools speed : 8000 [rpm]
- END ATTACHMENT
  - Number of positions : 4
  - Number of motorized positions : 4
  - Live tools speed : 6000 [rpm]
- SECONDARY OPERATION

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- Number of positions : 7
- Number of motorized positions : 3
- Live tools speed : 8000 [rpm]

**POWER SUPPLY**

- Supply voltage : 400 [V]
- Total installed power : 14 [kW]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2270 x 1650 [mm]
- Machine height : 2200 [mm]
- Machine weight : 3500 [kg]

**MACHINE HOURS**

- Number of hours under power : 35000 [h]

**EQUIPMENT**

- CNC : Fanuc
- Rotating tool motor on : S2,S5 horizontal
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Chips conveyor : INDASS
- Coolant tank
- Bar loader : TORNOS SSF