

HANWHA STL 32 H

Kind : Swiss-type cnc lathe
Brand : HANWHA
Model : STL 32 H
Year : 2007
Serial Nr: ST-32-BC-0039
Stock Nr : 10243



Machine equipped with twin turret motors

TECHNICAL DETAILS

- Number of axes : 11
- Number of spindles : 2
- MAIN SPINDLE
- Max. bar diameter : 32 [mm]
- Travel : 320 [mm]
- Spindle speeds : 8000 [rpm]
- Spindle power : 8 [kW]
- C axis indexing precision : 0.001 [°]
- COUNTER-SPINDLE
- Max. bar diameter : 32 [mm]
- Spindle speeds : 8000 [rpm]
- Spindle power : 8 [kW]
- C axis indexing precision : 0.001 [°]
- Number of turrets : 1
- LOWER TURRET
- Number of positions : 10
- Number of motorized positions : 10
- X/Z stroke : 115/120 [mm]
- Y stroke : 100 [mm]
- Live tools speed : 6000 [rpm]
- Live tools power : 1 [kW]
- Number of guide bush holders : 1

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GUIDE BUSH HOLDER 1

- Number of positions : 9
- Number of motorized positions : 4
- Live tools speed : 6000 [rpm]

SECONDARY OPERATION

- Number of positions : 4

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 40 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 3600 X 2200 [mm]
- Machine height : 1780 [mm]
- Machine weight : 4400 [kg]

EQUIPMENT

- CNC : Siemens 840 D
- 3 colors status lamp
- Rotating guide bush
- Parts catcher
- Parts conveying strip
- Ejection of workpiece
- Chips conveyor
- Coolant tank : Müller Combiloop CL2
- * with high-pressure pump
- Bar loader : LNS HYDROBAR EXPRESS 332
- Cooling unit
- Fire extinguisher *

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Number of turning tool holders : 7
- Number of fixed tool holders : 11