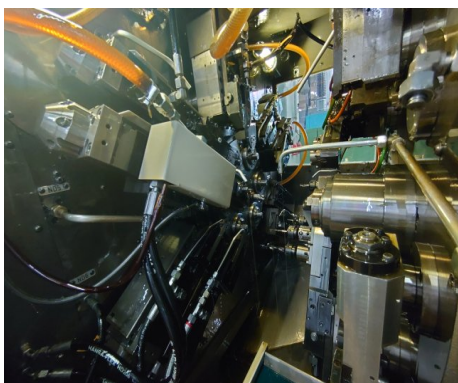


INDEX MS32P

Kind : Cnc multispindle lathe
Brand : INDEX
Model : MS32P
Year : 2001
Serial Nr: 150150
Stock Nr : P2278



Machine revised in 2019

TECHNICAL DETAILS

- Number of spindles : 6 independent with C axis
- Bar capacity : 32 [mm]
- NCU1
- * Unit of slides 1.1 : X and Z axes managed by NC
- * Unit of slides 2.2 : X and Z axes managed by NC
- * Unit of slides 3.1 : X and Z axes managed by NC
- * Unit of slides 3.2 : NC-controlled X and Z axes
- * Unit of slides 1.4 : NC-controlled X and Z axes
- * Unit of slides 2.4 : NC-controlled X and Z axes
- * Unit of slides 3.4 : X and Z axes managed by NC
- NCU2
- * Unit of slides 4.1 : X, Y and Z axes managed by NC
- * Unit of slides 4.2 : X and Z axes managed by NC
- * Unit of slides 5.1 : X and Z axes managed by NC
- * Unit of slides 5.2 : NC-controlled X and Z axes
- * Unit of slides 6.1 : NC controlled X and Z axes + stroke extender
- * Unit of slides 6.2 : NC-controlled X and Z axes
- * Unit of slides 4.4 : X and Z axes managed by NC
- * Unit of slides 5.4 : X and Z axes managed by NC
- * Z 6.3 : Backworking spindle
- Power supply : 50 [Hz] - 400 [V]
- Machine weight : 9600 [kg]

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EQUIPMENT

- CNC : Siemens Sinumerik
- Double NCU
- Chip conveyor
- Coolant tank
- Bar loader : IEMCA SIR MS32/33P
- Artis tool monitoring